



Specifications

Key and Pin Specifications (.019") for Bump Resistant Cylinders

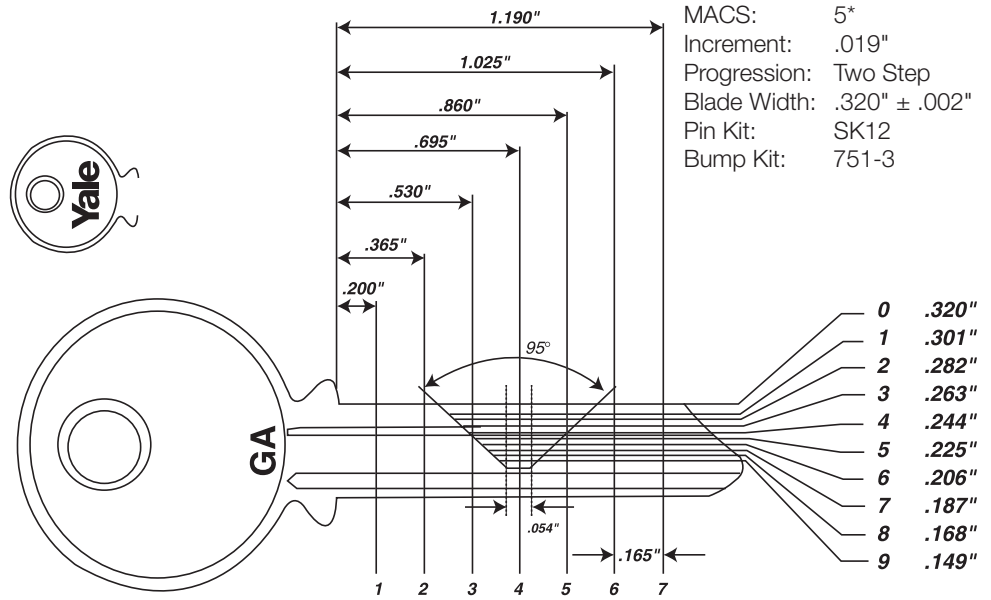
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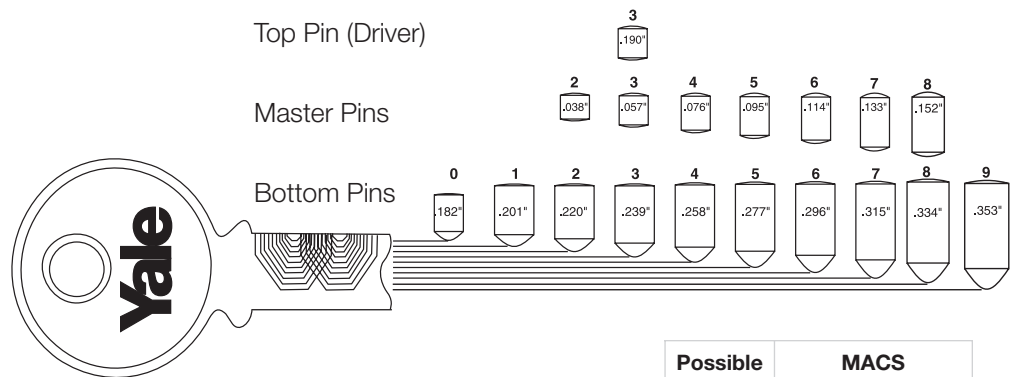
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Cuts are read and written BOW to TIP.



Possible Cuts	MACS (Violation With)
0	6, 7, 8, 9
1	7, 8, 9
2	8, 9
3	9
4	None
5	None
6	0
7	0, 1
8	0, 1, 2
9	0, 1, 2, 3

*MACS (Maximum Adjacent Cut Specification): the maximum allowable difference between cut depths.

Note: Bump resistance is only achieved when all chambers include a bump resistant pin. Illustrations are not drawn to actual size or configuration.

Pinning Formula

**Bump Resistant
Top (Driver) Pin =**

Always .190"

Master Pin =

Deep Minus the Shallowest
Operating Cut

Bottom Pin =

Shallowest Operating Cut

Plug Total=
Bottom Pin + Master Pin

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