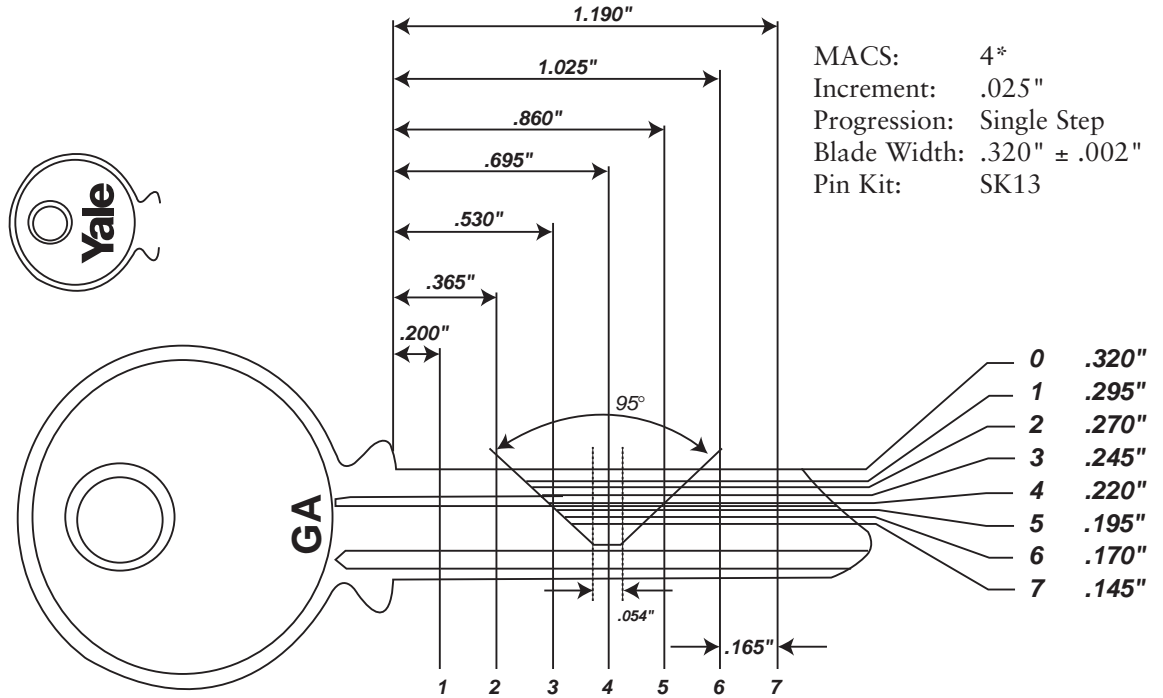
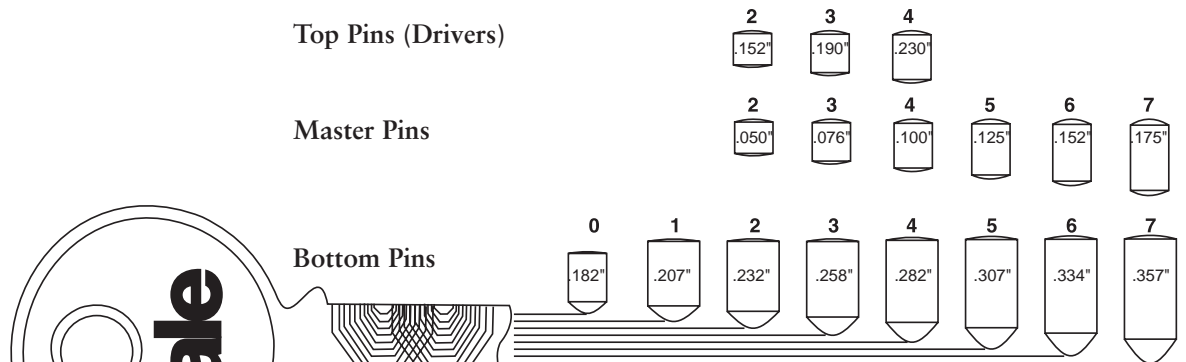




## Yale® Key and Pin Specifications (.025")



Cuts are read and written BOW to TIP.



\*MACS (Maximum Adjacent Cut Specification): the maximum allowable difference between cut depths.

Note: Illustrations are not drawn to actual size.

Possible Cuts	MACS (Violation With)
0	5, 6, 7
1	6, 7
2	7
3	None
4	None
5	0
6	0, 1
7	0, 1, 2



## Pinning Formula

**Top Pin =**  
Based on Plug Total  
(See Chart)

**Master Pin =**  
Deep Minus the Shallowest  
Operating Cut

**Bottom Pin =**  
Shallowest Operating Cut



**Plug Total=**  
Bottom Pin + Master Pin

**.025" Top Pin (Driver Chart)**

Plug Total=	Use Top Pin:
0 } 1 } 2 }	4(.230")
3 } 4 } 5 }	3(.190")
6 } 7 }	2(.152")

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